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D4272-012
Job Sheet 190962



SOLD ALONE D4272-012

Part No: D4272-012

Job Qty: 1 pcs

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 3/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 12916*

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		3/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		<i>ML 19-3-25</i>
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S165972



Part: D4272-012

Job No: 190962

Serial No/Batch: S165972

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/25/19

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	3/5/19	0.00 2.04	Handfinish - 4 - 1 - B4B		11-14-3-20
				Handfinish - 4 - 10 - B4B		
				Handfinish - 4 - 11 - B4B		
				Handfinish - 4 - 12 - B4B		
				Handfinish - 4 - 13 - B4B		
				Handfinish - 4 - 14 - B4B		
				Handfinish - 4 - 15 - B4B		
				Handfinish - 4 - 2 - B4B		
				Handfinish - 4 - 3 - B4B		
				Handfinish - 4 - 4 - B4B		
				Handfinish - 4 - 5 - B4B		
				Handfinish - 4 - 6 - B4B		
				Handfinish - 4 - 7 - B4B		
				Handfinish - 4 - 8 - B4B		
				Handfinish - 4 - 9 - B4B		
120 QC 5	1 pcs	3/5/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 42		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		MAR 25 2019 DAS 68
				QC 5 - 9		9-89
				QC 5 - 50		
130 Packaging 3-1 - Stock - B4B	1 pcs	3/5/19	0.00 0.00	Packaging 3 - 1 - B4B		MAR 26 2019 DAS 69
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		

					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - SA	1	3/5/19	0.00	0.00	QC 21 - SA - 21	
	pcs				QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Pick Kit)

Descriptions: 110 - (Assemble as per dwg)TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2

ASSEMBLE USING BASE D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540

120 - QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

DAS
21
9-20

MAR 26 2019

Job BOM

008852

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5019614
AN3-10A	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5157517
AN3-14A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5149303-1
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5149288
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5123919
AN310C4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5147530
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5158305
AN4-13A	Bolt	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5158678
AN4C15	BOLT	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5119859
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5149141
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5161841
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154034
D2537	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5123161
D2690-6	Lanyard	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5149981
D2931	Bumper	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	F86435
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5150129
D3914-041	Long Basket Lid Assembly (350)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5164719
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5157396
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5150033
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5133690
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5163194
D3953-3	Gas Spring Stud, Lid 5145885 (x1)	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5124366
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5144402
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5148603
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5150827
D4021-5	Blanking Plate	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5159143
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5160584
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5189101
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5165176
D4273-042	Basket Base Assembly, RH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5140264
D4307-250	Placard, Max Load	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5143759
MS17984-C413	Quick Release Pin	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5076007
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157462
MS21042L3	Nut	9 Ea (9 ea)	100-Packaging 1 - Pick Kit	506789
MS21042L4	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5149145
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5144955
MS24665-151	Cotter Pin	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5157264
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5050852-1
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5104377
NAS1149C0463R	Washer	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	503441-1
NAS1149DN832J	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5155976
NAS1149F0332P	Washer	14 Ea (14 ea)	100-Packaging 1 - Pick Kit	5152657
NAS1149F0432P	Washer	18 Ea (18 ea)	100-Packaging 1 - Pick Kit	5090031
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	504589
NAS1515H4L	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	97447A010	4	667	0
	AN3-10A	3	193	0
	AN3-14A	4	254	0
	AN3-16A	2	63	0
	AN310-4	3	103	0
	AN310C4	3	76	0
	AN4-12	3	79	0
	AN4-13A	6	1,136	0
	AN4C15	1	43	0
	AN5-17A	4	155	0
	D2530	1	5	0
	D2535	2	323	0
	D2537	2	120	0
	D2690-6	2	78	0
	D2931	2	797	0
	D3912-041	1	2	0
	D3914-041	1	2	0
	D3917-3	6	44	0
	D3953-17	2	41	0
	D3953-19	1	34	0
	D3953-21	1	42	0
	D3953-3	2	57	0
	D3953-7	2	42	0
	D3953-9	2	33	0
	D3969-3	1	28	0
	D4021-5	1	46	0
	D4150-041	1	7	0
	D4151-041	1	8	0
	D4151-043	1	1	0
	D4273-042	1	0	0
	D4307-250	1	9	0
	MS17984-C413	2	39	0
	MS20600-AD4W3	2	117	0
	MS21042L3	9	2,451	0
	MS21042L4	6	2,383	0
	MS21042L5	4	781	0
	MS24665-151	4	529	0
	MS24665-300	2	19	0
	NAS1149C0432R	2	1,429	0
	NAS1149C0463R	3	406	0
	NAS1149DN832J	2	1,045	0
	NAS1149F0332P	14	2,624	0
	NAS1149F0432P	18	1,341	0
	NAS1149F0563P	4	492	0
	NAS1515H4L	2	208	0

Part Specifications

Specifications could not be found.

Plex 2/20/19 11:18 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					